

**QUALITY INSPECTOR – ACCEPTING APPLICATIONS, 2ND SHIFT
POSITION AVAILABLE**

o Is familiar with defects related to Plastics Injection molded parts.

o Verifies that raw materials type and lot number on Gaylords and Dryers are assigned to the right

Injection molding machines.

o Performs Dimensional Inspection, as required in accordance with the applicable Inspection

Standards and Instructions (ISI), of the product being manufactured at assigned Injection

molding machines.

o Functional Inspection of products being manufactured at assigned Injection molding machines,

as required, using specific fixtures, gages, and instrumentation.

o Reads blueprints and instructions to comprehend the quality expectations for the product to

comply with customer requirements.

o Performs Final Inspection of product being manufactured at assigned Injection molding

machines (AQLs').

o Performs Start-up and Shut-Down reports and forwards to management and appropriate

personnel.

- o Maintain accurate and legible Inspection records and documentation for assigned Injection

molding machines.

- o Fills out a NCRs for Quality Discrepancies not meeting with Customer specifications. Identifying,

describing and recording product discrepancies as they relate to injection molding.

- o Maintains the Quarantine cage to ensure it is clean and always organized.

- o Responsible for placing retains into designated boxes.

- o Responsible for checking and closing out Customer History Records (CHR) and scanning them to

document control prior to filing them.

- o Accomplishes quality and organization mission by completing related results as needed.

- o Maintain a clean, orderly work environment in the workstations.

- o Perform and/or assist re-inspection of rework product.